



# DUOVAULT

by **ENVIROVAULT**  
the future standard in tank design



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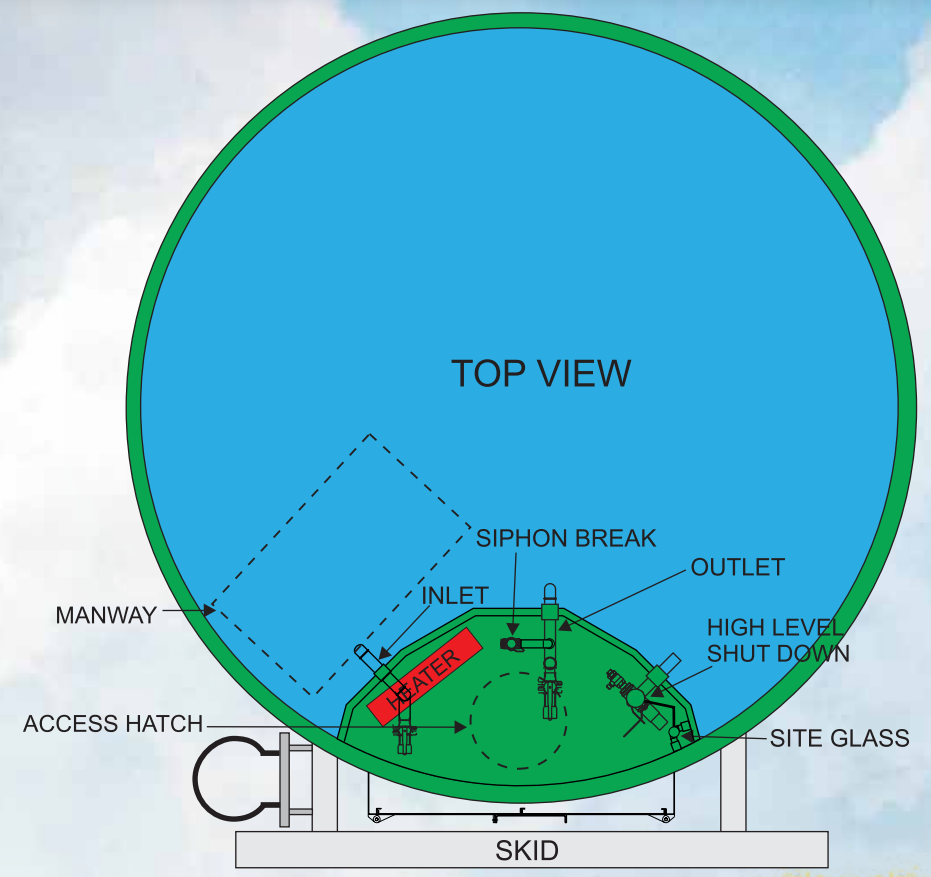
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**GENERAL INFORMATION**

- >>> The DuoVault is a "Tank-in-a-Tank" design created to allow oil and gas producers to comply with current and anticipated tank regulations
- >>> 110% secondary containment
- >>> Breached secondary containment site glass and shutdown
- >>> No need for berm/dyke system which keeps operators and truckers out of confined space berm area, and eliminates berm installation and removal cost each time the tank is moved
- >>> Unique "internal" design of valves and piping allows for ease of portability
- >>> No costly add-on in the field - the DuoVault comes "field ready"
- >>> Utilizes safe, efficient, clean catalytic heat to freeze protect tank contents while also providing heat for valves and piping
- >>> As with every Enviro Vault model the DuoVault comes with an unmatched unparalleled heated spill containment area for valves and piping including high level shut down switch



**400BBL TECHNICAL ILLUSTRATION**

BLUE - Process fluid within primary tank  
GREEN - Interstitial Space / Secondary containment



Complete DuoVault™ Tank



Top View of 400BBL DuoVault™ Tank



DuoVault™ Split Door System

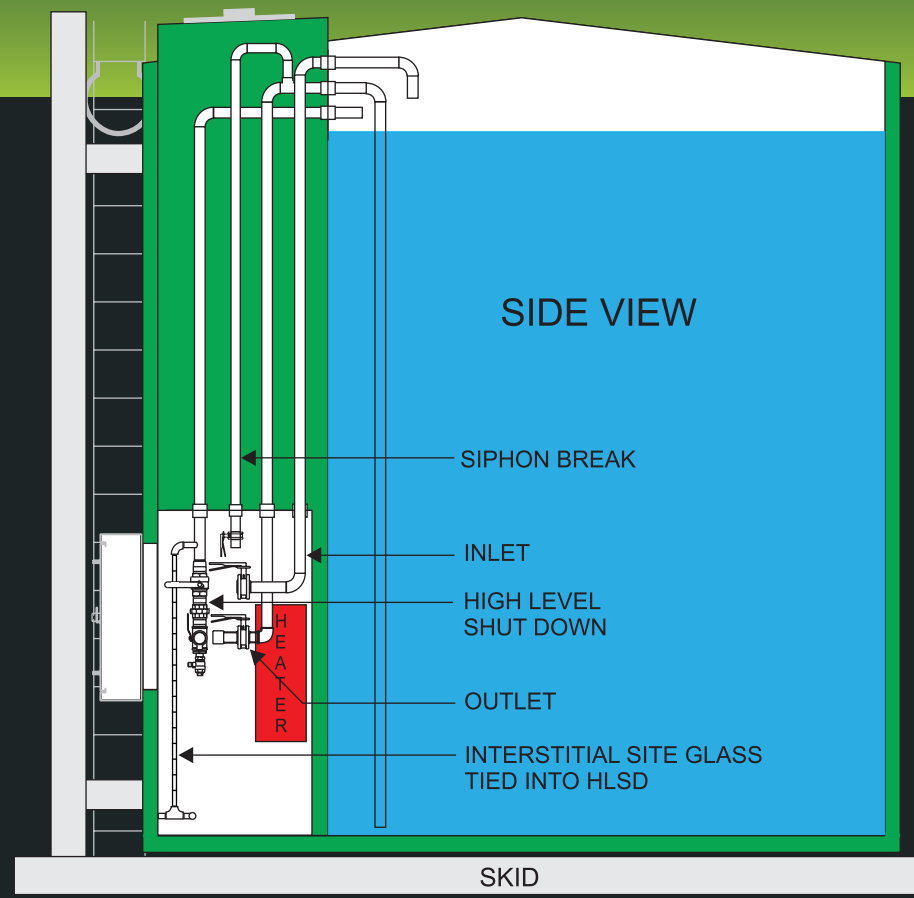


Connections of Small Secondary Vault



Internal Tank View of DuoVault™

**DUOVAULT IMAGE GALLERY**



\*\* For illustration purposes only. Not to scale. Size, quantity & spacing of components will vary.