



## What's new at Enviro Vault?

### Enviro Vault Sales Reach 19,000

After breaking numerous monthly records in 2010, Enviro Vault® now has over 19,000 Enviro Vaults® dispersed across North America.

### Second Robotic Welder

To keep up with demand, Enviro Vault® has implemented the use of a second robotic welder. With dual rotating tables, the robots' efficiencies have reduced order turn-around time while maintaining our high standard of weld quality and consistency.

### Advances in Design Capabilities

Enviro Vault® has made significant advances in design capabilities using SolidWorks™ software. Designs can now be reviewed in full interactive 3D using a basic PDF reader. This gives the viewer a more complete understanding of their Enviro Vault® product and how it can be used in their specific application.

## New Technologies Updates

**THERMOVAULT**

Test results expected in April 2011.

**DUOVAULT**

Design is complete and Enviro Vault® is now holding stock for quick possession.

## Benefits

- 1** Increases operator safety and efficiency
- 2** Improves security and reduces theft
- 3** Offers ease of portability and reduced tank & equipment "footprint" on the lease
- 4** Prevents valve damage due to freezing
- 5** Reduces installation time
- 6** Reduces operational costs
- 7** Reduces soil contamination and reclamation costs and provides superior environmental stewardship

## Where to find us next

**Williston Basin Petroleum  
Conference and Trade Show –  
May 1–3, 2011**



DuoVault™



Bolt-in



Full-face Retrofit



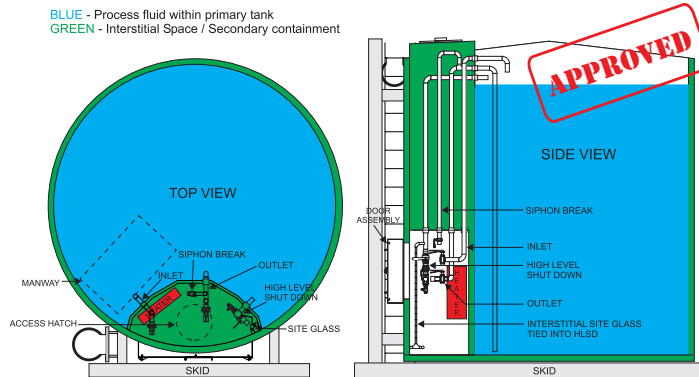
Frac-Tank w/ Enviro Vault®

# DuoVault™

Each edition will feature an Enviro Vault® for a different application

The DuoVault™ is a patented “Tank-in-a-Tank” design created to allow oil and gas producers to comply with current and anticipated tank regulations. This design offers:

- 110% secondary containment
- Breached secondary containment site glass and shutdown
- No need for berm/dyke system which keeps operators and truckers out of confined space berm area and eliminates berm installation and removal cost each time the tank is moved
- Unique “internal” design of valves and piping allows for ease of portability
- No costly add-on in the field – the DuoVault™ comes “field ready”
- Utilizes safe, efficient, clean catalytic heat to freeze protect tank contents while also providing heat for valves and piping
- As with any Enviro Vault® model, the DuoVault™ comes with an unmatched unparalleled heated spill containment area for valves and piping including high level shutdown switch



\*\* For illustration purposes only. Not to scale. Size, quantity + spacing of components will vary \*\*

For more information please visit [www.envirovault.com/DuoVault](http://www.envirovault.com/DuoVault)

## Enviro Vault is pleased to announce:

### Two New Members Join The Enviro Vault® Team



#### Justin Klassen

Justin is our newest sales representative who will be focusing his efforts on the Western Canadian sector.



#### Kelsey Diamond

Kelsey will be taking over in administration and order processing in our Head Office.

To see their individual profiles, please visit [www.envirovault.com/executive-staff](http://www.envirovault.com/executive-staff)

## EV in the Community

After starting the tradition in 2009, Enviro Vault® donated a ToyVault full of gifts again this Christmas of 2010. The gifts were distributed by the Salvation Army to families in need.

TOY VAULT

## Testimonial

“The use of the Enviro Vault® in our new and used tanks has shown us economic benefits by freeze proofing valves and preventing leaks. Our sample taps are checked without freezing and all excess fluid is held in the spill containment area of the Enviro Vault®. Loading valves are easily cleaned with varsol and the varsol and oil is contained in the vault. Prosper Petroleum incorporates an Enviro Vault® in each of our new tank designs and will continue to do so in the future.”

Kennedy Kohlman

Field Foreman,  
Propser Petroleum Ltd.

## TIPS FROM THE VAULT

⬡ Berms and liners are susceptible to damage. If these items are your method of secondary containment, ensure that they are inspected and repaired regularly.

⬡ High level shut down switches have a higher failure rate when they are exposed to sub-zero temperatures. To prevent overfilling of tanks caused by HLSD failures, move your switch to a freeze protected area such as the Enviro Vault®.



### Office Locations

Denver Office: 303-357-4822 Fax: 888-745-0172

Calgary Office: 403-263-4433 Fax: 403-263-4431

Email: [info@envirovault.com](mailto:info@envirovault.com)

Website: [www.envirovault.com](http://www.envirovault.com)

Please see the website at [www.envirovault.com/newsletters](http://www.envirovault.com/newsletters) to view our previous editions.